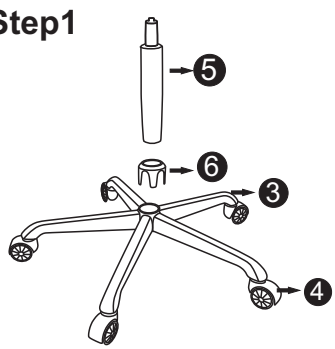
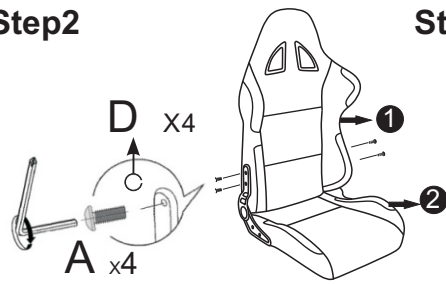


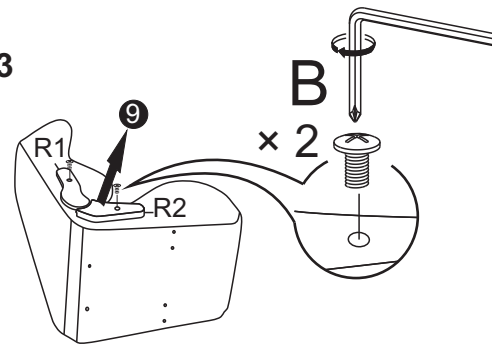
Step1



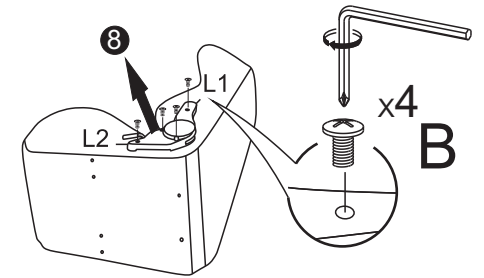
Step2



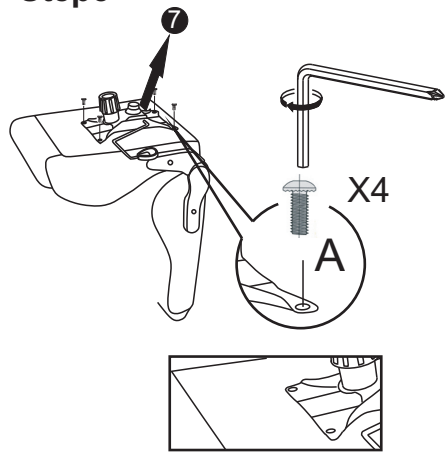
Step3



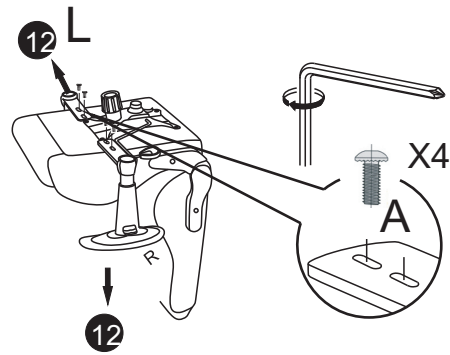
Step4



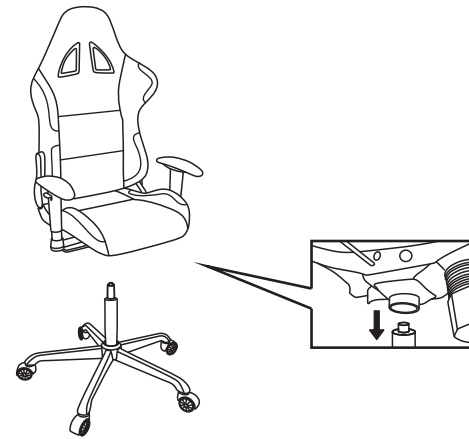
Step5



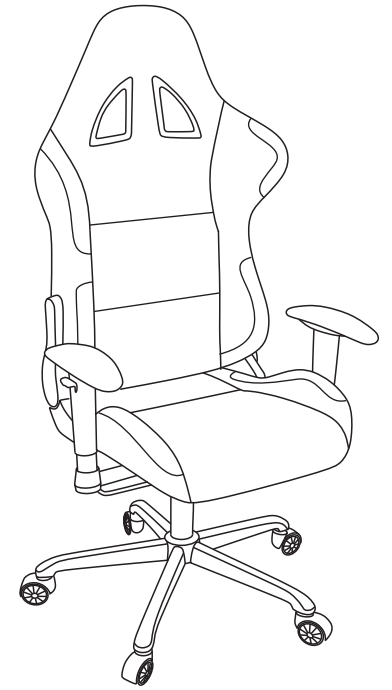
Step6


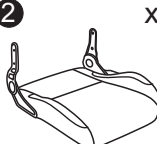
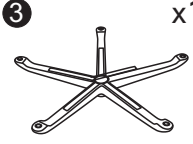

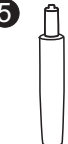
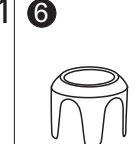

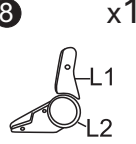
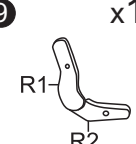
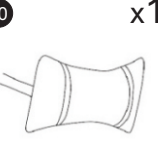
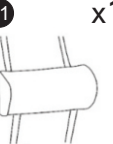
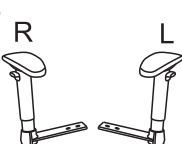
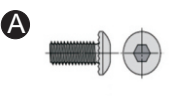





Step7



Step8



 x1	 x1	 x1	 x5	 x1	 x1	 x1	 x1	 x1	 x1	 x1	 x1
 x12 M8X20mm	 x6 M4X6mm		 x4 M8								